



Figure 22: Overall condition of typical bays at the most severely deteriorated sections of the bridge between Bents 12 and 30.



Figure 23: Typical condition of girders and deck soffit at west end of viaduct.



Figure 24: Typical conditions of girders and deck soffit at east end of viaduct between roughly Bents 31 through 39.



Figure 25: Leaking joint in deck deposits water on top of bent cap. Water migrates into cracks at top of member and emerges through cracks in the face.



Figure 26: Water leaking from a typical horizontal column crack at bent cap.



Figure 27: Crack at surface of column with two generations (colors) of epoxy injection and the crack has reopened.



Figure 28: Core with a portion of an epoxy injected crack. Note that the fine cracks have not had penetration.



Figure 29: Severely distressed core with lowest $f'_c = 1510$ psi. Test made on portion from 1-inch to 7-inch depth. Core 31, girder diaphragm above bent cap at Bent 9.



Figure 30: Close-up of the portion of Core C31 that was tested.



Figure 31: Core with median value of compressive strength ($f'_c = 2790$ psi) for severely distressed cores. Test made on portions from 10-inch to 16-inch depth. Core C23, south column, south elevation, Bent 6.



Figure 32: Close-up of portion of Core C23 tested.



Figure 33: Core with second highest compressive strength value of severely distressed cores ($f'_c = 4620$ psi). Test made of portion from 2 ½-inch to 7 ½-inch depth, total column thickness approximately 9 feet. Core C2 from middle column, south elevation Bent 21.



Figure 34: Close-up of portion of Core C2. Note the tested portion of the core had been previously injected with epoxy.



Figure 35: Core with severe distress rating with highest compressive strength test result, $f'_c = 5250$ psi. Test made on portion from 0 to 3 ½-inch depth. Core A1, deck at Bent 28.2, Grid B-C.



Figure 36: Core with medium distress that had highest compressive strength value of all cores, $f'_c = 5770$ psi. Test made on portion from 19 ½-inch to 23 ½-inch depth. Core C6 from south column, east elevation at Bent 33. Total column thickness is roughly 9 feet.



Figure 37: Close-up of portion of Core C6 that was tested.



Figure 38: Core with no visible cracking that had median compressive strength value ($f'_c = 3830$ psi) of cores with light or no distress. Core was tested from 10-inch to 17 ½-inch depth.



Figure 39: Close-up of portion of Core C8 that was tested.

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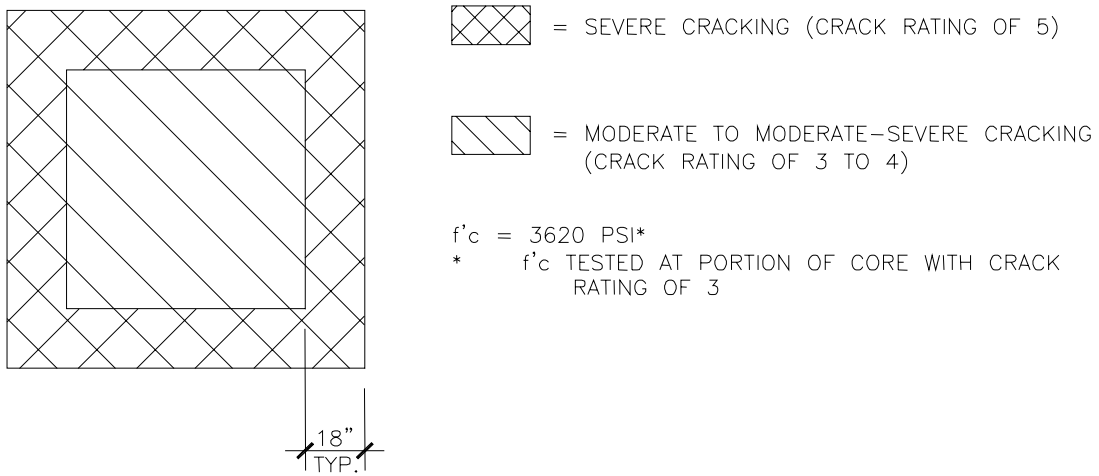


FIGURE 40 - COLUMN CROSS-SECTION BASED ON CRACKING IN CORE C47

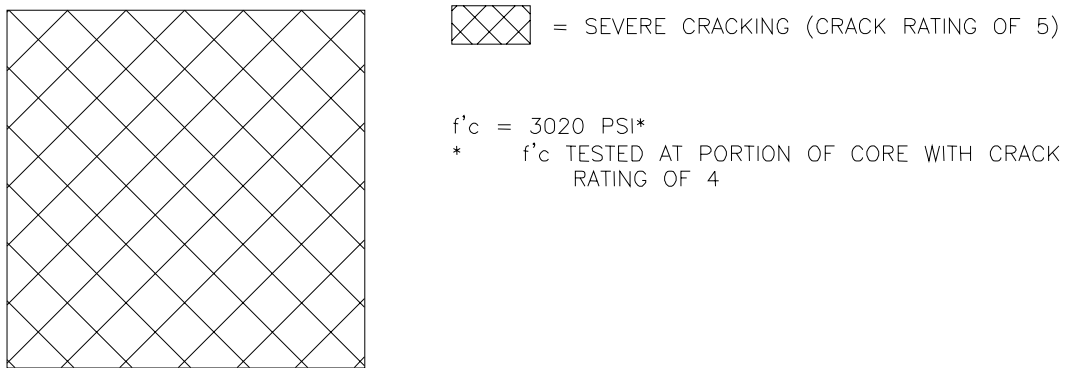


FIGURE 41 - COLUMN CROSS-SECTION BASED ON CRACKING IN CORE C16

NOTE: THE COMPRESSIVE STRENGTH TEST RESULT WAS TYPICALLY OBTAINED FROM THE SOUND PORTION OF SEVERLY CRACKED CORE SAMPLES.

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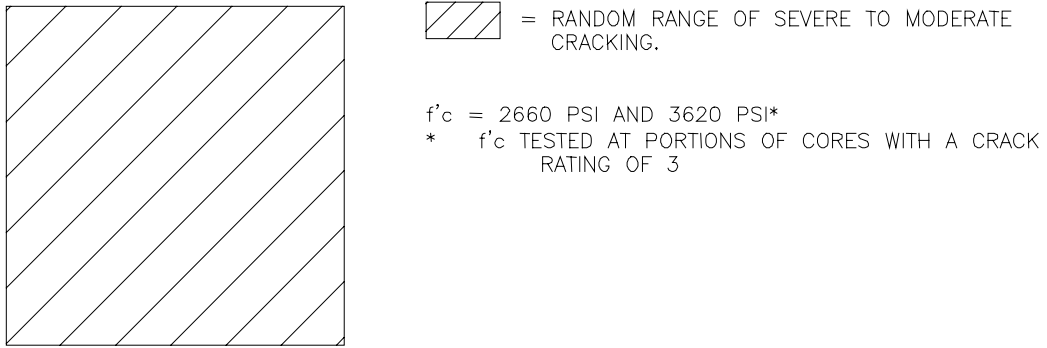


FIGURE 42 - COLUMN CROSS-SECTION BASED ON CRACKING IN CORES C11 AND C50

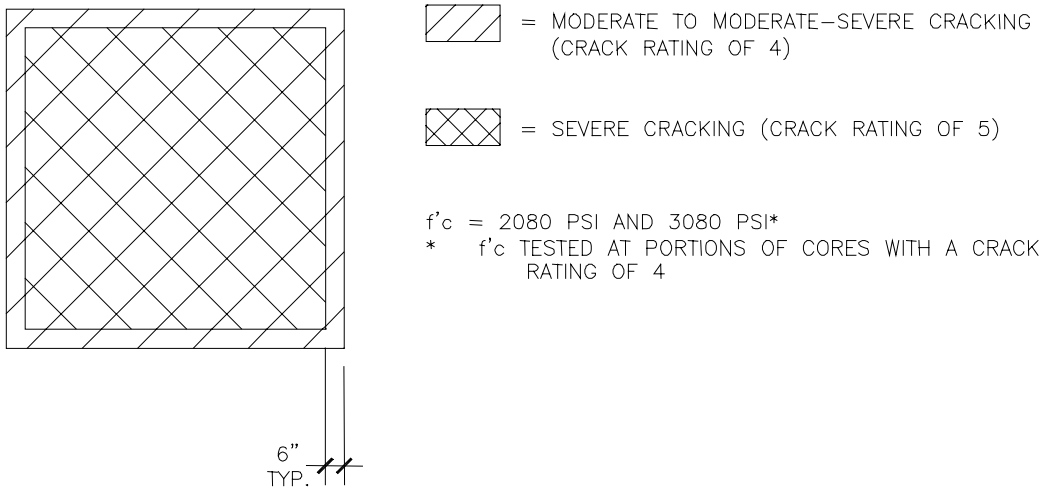


FIGURE 43 - COLUMN CROSS-SECTION BASED ON CRACKING IN CORES C33 AND C43

NOTE: THE COMPRESSIVE STRENGTH TEST RESULT WAS TYPICALLY OBTAINED FROM THE SOUND PORTION OF SEVERELY CRACKED CORE SAMPLES.

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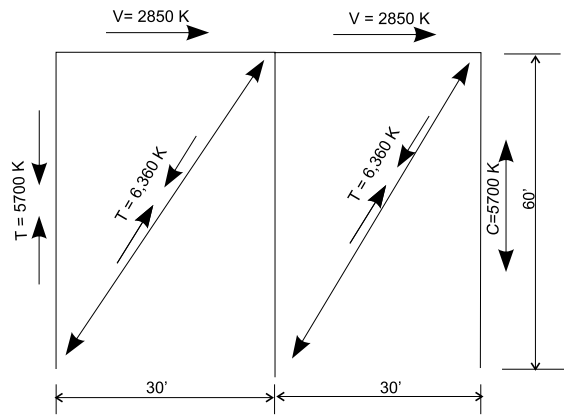


Figure 44: Strut/tie model at Bent 23.